



# PLANT

Ben E. Keith is proud of the work we have done to make both our new as well as existing facilities as Eco-friendly and Efficient as possible. Some of the details on ways the facilities can conserve energy, reduce water consumption, and improve air quality are:

All tires are nitrogen filled, reducing air loss and therefore improving fuel economy

Tractors are equipped with next generation power units which produce less carbon emissions

#### **Transportation**

The use of wide-based tires which are lighter and have less rolling resistance

Perform excessive idle management to reduce emissions and increase fuel economy

Implementation of Roadnet route optimization tool, reducing miles traveled

### Third Party Audits to maximize refrigeration and lighting usage to reduce electricity consumption

Native vegetation in landscaping

New facilities are LEED certified, with plans for all newly built building to follow

Third Party Audits conducted regularly for all energy efficiency

#### Warehouses

Motion sensing LED lighting in warehouse aisles and storage areas

Recycling program throughout the facility

Ben E. Keith is a member of the U.S. Building Council

All outbound shipping is done on plastic pallets, which are lighter, more sanitary, and useable for years vs. wooden pallets All cardboard and shrink wrap waste is recycled

Harvest rainwater for use as non-potable water for the facility

Sky lights in warehouses

White, high-reflective roofs





### PARTNERS

Ben E. Keith is committed to partnering with suppliers who have the same goals of developing environmentally consistent practices for planting, growing, and harvesting healthy foods and food supplies. We also actively source local products that meet food safety guidelines and customer demand.

#### Some of these practices include:

#### **Packaging**

Recycled or biodegradeable materials are integrated into plastics and/or made with post-consumer content

Reusable Plastic Containers (RCPs) are utilized in harvesting

Over 95% of all suppliers participate in re-usable/ recycled pallet programs, which removes over 4 million wooden one-way pallets per year from the supply chain

PLA (polylactic acidcom based) packaging materials are utilized

#### Water

High-efficiency drip irrigation for a vast majority (75%) of our growers on fresh fruits and vegetables

Fields are laserleveled for reduced irrigation

#### Soil

Vast majority of principle growers have implemented pest management programs, such as beneficial insects, to naturally reduce plant pests

Sourcing for raw fiber does not include endangered forest or lands

#### Energy

One-Third of core growers use some form of solar energy

Energy-efficient cooling and lighting are employed at staging and shipping facilities

Maximizes inbound packaging from non-food suppliers to ensure the most product per box, pallet, and truckload, therefore reducing to fewer trucks, transportation cost and fossil fuels burned

Sophisticated waste water treatment methods have been implemented

Use of recycled water

Rotational crop planting is used to add, rather than deplete

Convert over 1.1 million tons annually of trim waste to feed supplement, mulch, or compost Bio-diesel or ethanol blends are utilized at every opportunity

Railway transportation is used where it is regionally accessible

01

**02** 

03

04

## PEOPLE

The Culture of Ben E. Keith has always been to support our employees, as well as our customers by providing ample resources for the greater good.

Here are a few ways in which we have dedicated our resources to supporting those initiatives:

01

Purified water stations in office to reduce the use of plastics and foams

Office recycling of paper, plastics, and aluminum

Electronic, paperless driver logs for route service associates

03

E-commerce platform as well as ACH payments to reduce paper transactions as well as mailings

Educational resources and classes on wellness and environmental sustainable practices 06

Scanning of all invoices to make available on-line for all customers to reduce the reprinting function

