

Ben E. Keith Foods purchased 88 acres on the north side of Oklahoma City. The distribution center, truck maintenance facility, and the division's offices are located on 54 of those acres near the intersection of Memorial Road and N. Santa Fe Avenue, Edmond, Oklahoma.

Warehouse:

- Twenty-six cooler doors (ship & receive)
- +35 degree dock
- 18 ambient dock doors
- Rail car accessibility
  - 2 cold rail doors
  - 3 dry rail doors.
- 8 temperature zones
- Freezer storage height 34 ft.
- Dry storage height to 35 ft.
- State-of-the-Art Battery/Fork Lift Maintenance Area

Two-story offices:

- 2 meeting rooms
- Dividable Conference Center 5,375 sq. ft.
  - Small section (49' x 35' or 1,715 sq. ft.)
  - Large section (65' x 56' or 3,662 sq. ft.)
- Latest in Audio/Visual systems

Truck Maintenance Facility:

- 13,280 sq. ft. facility
- 2 fully equipped drive through bays
- Istobal Truck washing bay
- Automated fuel islands for trucks and cars
- Parts and vehicle fluids storage areas
- Shop for our in-house beverage program
- 3 Fuel Tanks
  - 20,000 gal. On-road Diesel Fuel Tank
  - 20,000 gal. Off-road Diesel Fuel Tank
  - 8,000 gal. Gasoline Fuel Tank
- 325,000 gallon water tank



**Operational Capabilities**

■ Number of SKUs:

Ben E. Keith Oklahoma Division is currently maintaining over 14,000 items (sku #'s), with capabilities of stocking 20,000 items.

■ Refrigeration:

It takes 28,000 pounds of ammonia to operate the refrigeration units for the cool dock, refrigerated vaults, and freezers. This is monitored 24 hours a day, 7 days a week. Mounted on roof at each end of the building are wind socks to indicate wind direction, should the unlikely event of an ammonia leak occur.

■ Transportation:

Ben E. Keith Oklahoma Division presently maintains 78 truck units that travel 375,000 miles on any given month.

■ Warehouse Inspection Ratings:

Ben E. Keith Oklahoma Division has maintained and excellent rating since the building opened. Last ASI inspection (April 2010) a **Rating of 99.5% Excellent.**

**AREAS**

**AREA(sq. ft.)**

Freezers _____	79,786
Produce Vaults _____	29,955
Cooler Docks _____	27,970
Meat Room _____	12,334
Dry Storage _____	84,427
Dry Dock _____	19,310
Transition Dock _____	4,479
Cooler Rail Dock _____	3,871
Dry Rail Dock _____	6,264
Repack/Reclaim Rooms _____	4,318
Division Office _____	34,061
Will Call Dock/Vestibule _____	2,158
Transportation Office _____	9,206
Cooler Receiving Office _____	3,717
Fork Lift Maintenance/Battery Charging _____	14,100
Machine/Electrical/Refrigeration Controls _____	6,339
<b>Total:</b>	<b>342,295</b>

**Oklahoma Operational Achievements**

Weekly Outbound Case Numbers:

- ▶ Average # cases shipped per week \_\_\_\_\_ 210,000
- ▶ Average # routes per week \_\_\_\_\_ 300 w/3,400 stops
- ▶ 760 cases average per route.

Weekly In-bound Case Numbers:

- ▶ Average # cases received per week \_\_\_\_\_ 215,000
- ▶ Average # cases stocked per week \_\_\_\_\_ 130,000
- ▶ On average 315 trailers unloaded per week

Shipping Efficiencies:

- ▶ Mis-picks per week (Avg.Y-T-D) \_\_\_\_\_ 1 per 10,750
- ▶ Truck Shorts per week (Avg.Y-T-D) \_\_\_\_\_ 1 per 4,000

**Warehouse Technology Applications**

Wireless network for receiving, stocking, and storing of product, programs designed by Ben E. Keith IS department.

All forklifts and stock pickers are equipped with on-bound monitors and scan guns.

All products are received by hand-held scanners.

Inventory control is maintained through scanners and slot bar-coding.

All trucks are equipped with Cadec Mobius system (*Paperless delivery capabilities*).

All selectors use the Selector Pro Scanning system (*with label printers*).

**Facility Highlights**

- Aisles 11' wide
- 12.5' wide for push-back racks
- VNA (Very Narrow Aisles) Pallet Positions
  - 6,450 in Freezer; 6,450 in Dry Warehouse
- Pallet runners for damage control
- Bollards at end of aisles
- Wire decking for hand stack slots
- Netting protection in cross-aisles
- Serco dock platform equipment
- Rytex TKO doors
- Rytex high-speed doors
- HCR Air Doors by Jameson
- Humidity Control on Cool Dock
- Kuhlman Refrigeration
- 24 hour Surveillance System w/62 cameras
  - DVR back-up; reviewable capabilities
- Frazier Racks
- Raymond pallet-jacks
- Raymond forklifts
- Kalman floors
- Chep pallets in-bound / plastic out-bound